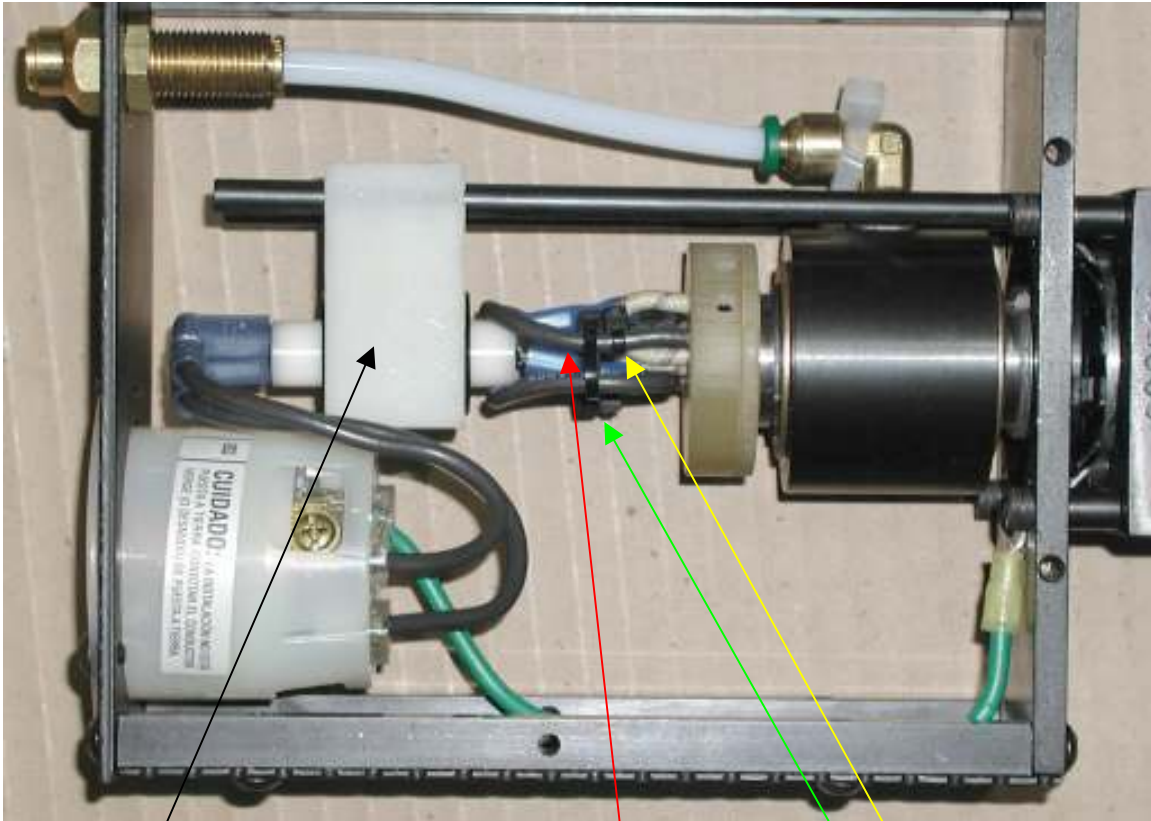


Clearance

View of slip ring wiring. Next picture is with HS shaft rotated 90 degrees.



F742

Ty-wrap loop

Wrapped around wire to prevent sliding, may need a second wrap on the other side of the ty wrap.

Do Ty-wrap wires to support them and prevent centrifugal force from splaying them out.

Insulation on heater wires may fray and get caught when pushing through holes. Super glue may be rubbed into fibers with a piece of plastic from a clear bag (to protect fingers).

Do not over-tighten set screws, this causes work hardening of the copper wires, making them brittle and prone to breaking.

Before reinstalling the cover(s), rotate Hot Stamp shaft while watching the white nylon block F742. Gently position wires to minimize mis-alignment indicated by oscillation.